

CONTROL

UC STRAIGHTFORWARD
CRIMPING CONTROLLING.

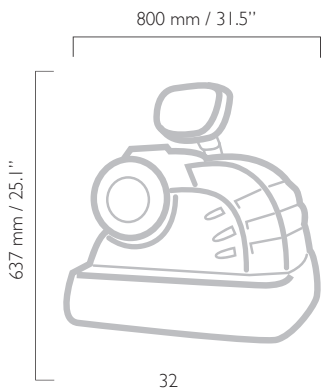


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FINN-POWER 32 FOR GENERAL PRODUCTION LINE

32 – DELUXE MODEL FOR DEMANDING CRIMPING APPLICATIONS

Finn-Power 32 is a true statement of Finnish high-quality engineering success. Finn-Power 32 is mid-range in terms of power, but compact from the point of view of space requirements. Ergonomic design and high productivity make these machines to be the perfect match for high production volumes. Vast range of available options allows machines to be configured to meet customers' particular need in the serial production.



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<http://powerco.lillbacka.com/products/general-production>

OPTIONS

- Tool base with quick-change tool
- Tool rack with quick-change tool
- Mechanical backstop device
- Electrical backstop device
- Pressure crimping (UC1)
- Step crimping (UC2)

DIE SET TABLE P32

Pno	Crimp. range	D	L
18506/10	10.0 - 12.0	10	55
18506/12	12.0 - 14.0	12	55
18506/14	14.0 - 16.0	14	55
18506/16	16.0 - 19.0	16	55
18506/19	19.0 - 22.0	19	55
18506/22	22.0 - 26.0	22	70
18506/26	26.0 - 30.0	26	70
18506/30	30.0 - 34.0	30	70
18506/34	34.0 - 39.0	34	75
18506/39	39.0 - 45.0	39	75
18506/45	45.0 - 51.0	45	90
18506/51	51.0 - 57.0	51	90
18506/57	57.0 - 63.0	57	100
18506/63	63.0 - 69.0	63	110
18506/69	69.0 - 75.0	69	110
18506/74	74.0 - 80.0	74	110
18506/78	78.0 - 87.0	78	110

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Crimping range (mm) ¹⁾	10–87
Crimping range (inch) ¹⁾	0.39–3.42
Max opening (mm)	+33
Max. crimping force (kN)	2000
Max. crimping force (tonnage)	200
Number of crimpings/hour ²⁾	200 / 850 ³⁾
Motor (kW) ²⁾	1.5 / 4
Motor (HP) ²⁾	2.0 / 5.5
Weight (kg)	205
Weight (lbs)	452

1) With standard dies. Crimping range can be increased with special dies.

2) Theoretical with 10 mm opening.

3) 1-phase / 3-phase.